

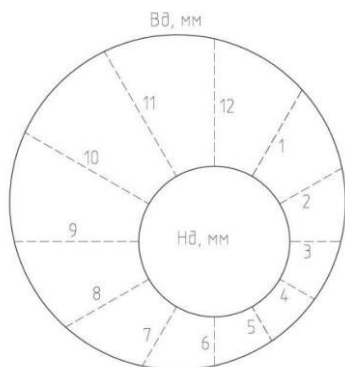
## Product info

Annular Space Seal Hydrocord™ UKP Individual can be customized upon the customer's request. In such cases, almost any options are possible:

- Oval pipes;
- Rectangular holes;
- Eccentric position of a pipe in a hole (pipe not centered),
- Inlet of multiple pipes or cables.

For non-centered single penetrations, 12 measurements must be made in a clockwise direction from the top of a pipe in order to produce the seal properly. The measurement must be perpendicular to the pipe tangent. The distance between measurement points can be calculated by dividing the pipe circumference by 12.

When measuring penetrations in difficult conditions, for example, when driving 2 or more pipes in one hole, it is possible to use 3D laser scanning.



## Advantages

- Proven water resistance up to 5 bar. (for the outer diameter of the UKP up to 600mm);
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Quick installation;
- Durability;
- Can be customized to any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is available;
- Application in contact with potable water is available (modification with food rubber);
- Modification with an extended operating temperature range (from - 60°C to + 200°C) made of silicone rubber is available

TD №1-2.03



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Product info on the website



## Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord™ UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

## Materials

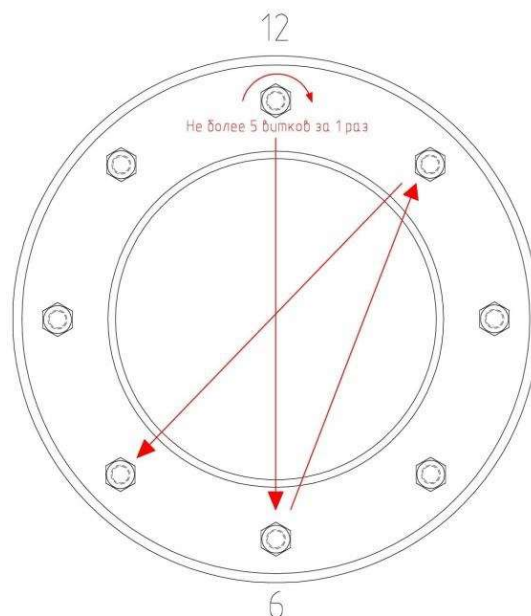
Annular space seal Hydrocord™ UKP can be made of the following materials:

1. EPDM (Standard);
2. Oil and petrol resistant rubber (Optional);
3. Food grade rubber (Optional);
4. High temperature silicone rubber (Optional);

## Installation

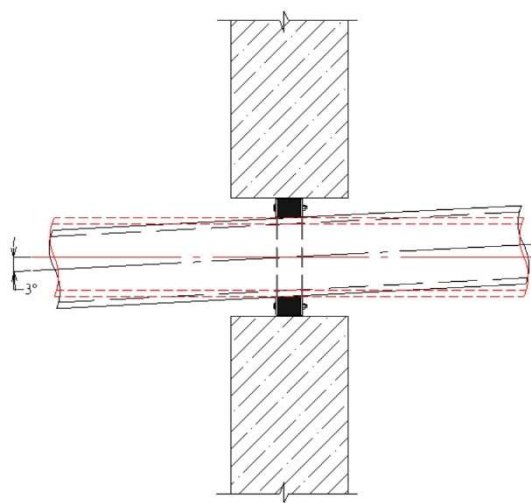
1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
2. Check the pipe and hole diameters and compare with the seal diameters;
3. Install Hydrocord™ UKP on the pipe (for the Split version - close and assemble the seal on the pipe);
4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
5. Tighten the tie bolts in a star pattern using a torque wrench( as it is shown below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several steps until the required torque is reached, several steps are required;
6. It is allowed to mount the seal on pipes that are installed with a longitudinal slope of up to 30° (or up to 50‰).

Bolt diameter	Tool dimensions for bolts
M6	10mm
M8	13mm
M10	17mm
M12	19mm



Maximum tightening torque, Nm		
Bolt diameter	Standard pipes	Thin-walled and pre-insulated (corrugated) pipes
M6	5 Nm	5 Nm
M8	10 Nm (For standard UKP and 2K type)	8 Nm (For standard UKP and 2K type)
	20 Nm (For customized version of UKP)	15 Nm (For customized version of UKP)
M10	30 Nm	22 Nm
M12	36 Nm	26 Nm

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The annular space seal Hydrocord™ UKP can be used in various cases:

Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

Download the set of standard solutions following the link in the section "Solutions for designers" of our website:



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