







Yekaterinburg 2023





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UKP Standard

TD Nº1-1.03



Product info

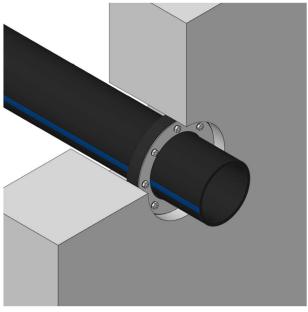
The annular space seal **Hydrocord™ UKP Standard** is the optimal product, perfectly sealing penetrations for pipelines of various purposes (gas, water, sewage) and the cables from pressure and non-pressure groundwater. Compression plates are made of stainless steel.

The annular space seal **HydrocordTM UKP** can be detachable - Split version, which is used for already installed pipes and when it is not possible to mount the seal from the pipe end.



For **Hydrocord™ UKP** products, EPDM rubber is used as standard material, and pressure plates are made of S304 stainless steel.

LLC "Plant of waterproofing materials "Hydrocord" Yekaterinburg, Krestinskogo St. 46a, office 401 Phone: +7 (343) 222-73-22 Web: <u>hydrocord.ru</u> E-mail: ukp@gydromix



Application

Hydrocord[™] UKP seal is used for sealing and waterproofing penetrations of sewerage, water supply, heat supply and other networks through the enclosing structures of buildings (usually monolithic or prefabricated reinforced concrete walls and ceilings), as well as for sealing penetrations of networks in cases during trenchless laying of pipes.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure.

Advantages

- Proven water resistance up to 5 bar;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- Can be made to order, any size and modifications are possible;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with drinking water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from -60°C to + 200°C) made of silicone rubber is possible.





Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord™ UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

Annular space seal Hydrocord[™] UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

Installation

Bolt dian

M6 M8

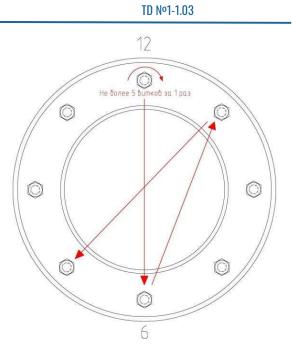
M10 M12

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to slope of up to 3

Jirea;			
	I on pipes that are installed under a longitudinal	M10	30 N r
30 (or up to 50		M12	36 Nr
neter	Tool dimensions		
	for bolts		
	10mm		-
	13mm		

17mm

19mm



UKP Standard

Maximum tightening torque, Nm			
Bolt diameter	Standard pipes	Thin-walled and pre- insulated (corrugated) pipes	
M6	5 Nm	5 Nm	
M8	10 Nm (For standard UKP and 2K type)	8 Nm (For standard UKP and 2K type)	
	20 Nm (For individual	15 Nm (For individual	
	version of UKP)	version of UKP)	
M10	30 Nm	22 Nm	
M12	36 Nm	26 Nm	



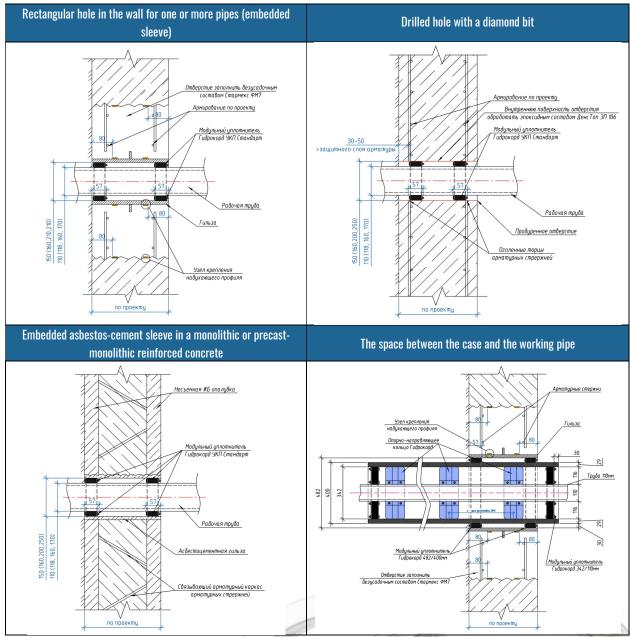


UKP Standard

TD Nº1-1.03

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":



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UKP Individual

TD Nº1-2.03



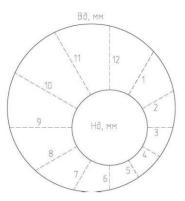
Product info

Annular Space Seal Hydrocord[™] UKP Individual can be made individually upon the customer's request. In such cases, almost any options are possible:

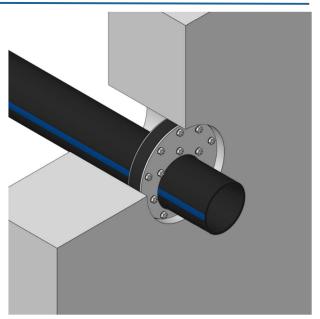
- Oval pipes;
- Rectangular holes;
- Eccentric position of a pipe in a hole (pipe not centered),
- Inlet of multiple pipes or cables.

For non-centered single penetrations, 12 measurements must be made in a clockwise direction from the top of a pipe in order to produce the seal properly. The measurement must be perpendicular to the pipe tangent. The distance between measurement points can be calculated through division of the pipe circumference by 12.

When measuring penetrations in difficult conditions, for example, when driving 2 or more pipes in one hole, it is possible to use 3D laser scanning.



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Advantages

- Proven water resistance up to 5 bar. (for the outer diameter of the UKP up to 600mm);
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- $\boldsymbol{\cdot}\,$ Can be made to order for any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with potable water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from 60°C to + 200°C) made of silicone caoutchouc is possible







Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord™ UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

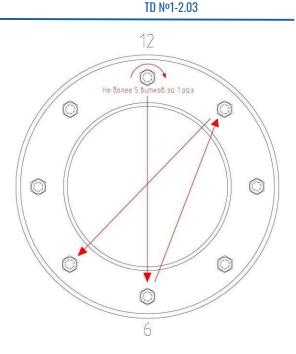
Annular space seal Hydrocord ${}^{\rm T\!M}$ UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50‰).

Bolt diameter	Tool dimensions for bolts
M6	10mm
M8	13mm
M10	17mm
M12	19mm



UKP Individual

Maximum tightening torque, Nm			
Bolt diameter	Standard pipes	Thin-walled and pre- insulated (corrugated) pipes	
M6	5 Nm	5 Nm	
M8	10 Nm (For standard	8 Nm (For standard	
	UKP and 2K type)	UKP and 2K type)	
	20 Nm (For individual	15 Nm (For individual	
	version of UKP)	version of UKP)	
M10	30 Nm	22 Nm	
M12	36 Nm	26 Nm	

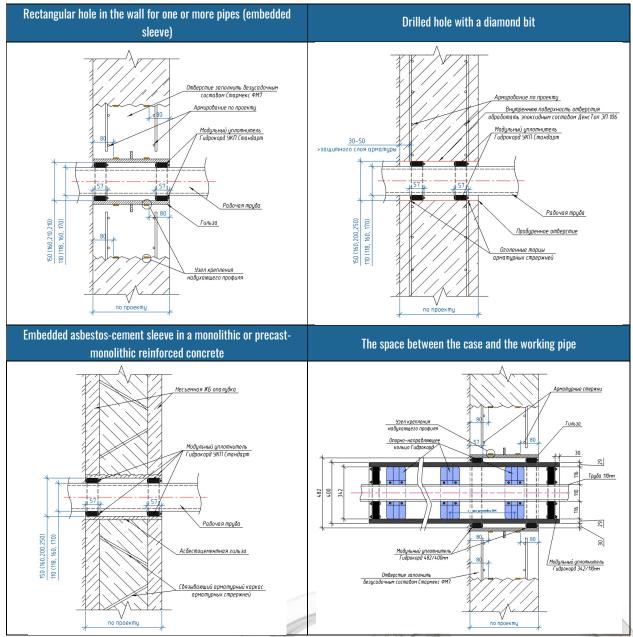


UKP Individual

TA Nº1-2.03

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":

3)

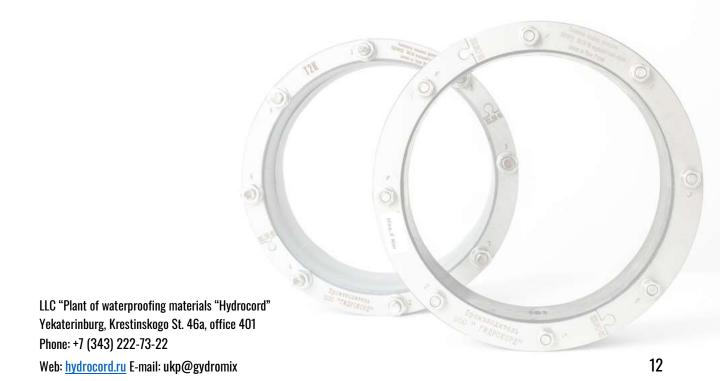


















Product info

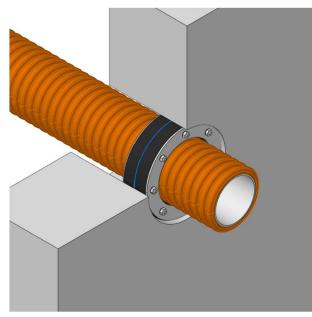
The annular space seal Hydrocord[™] UKP 2K is used specially for corrugated and preisolated pipes and is the optimal product to seal penetrations for pipelines of various purposes (gas, water, sewage) and the cables from pressure and non-pressure groundwater. Compression plates are made of stainless steel.

The annular space seal HydrocordTM 2K can be detachable - Split version, which is used for already installed pipes and when it is not possible to mount the seal from the pipe end.

Application

Hydrocord[™] UKP 2K seal is used for sealing and waterproofing penetrations of sewerage, water supply, heat supply and other networks through the enclosing structures of buildings (usually monolithic or prefabricated reinforced concrete walls and ceilings), as well as for sealing penetrations of networks in cases during trenchless laying of pipes.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure.



Advantages

- Proven water resistance up to 5 bar;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- Can be made to order for any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with potable water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from 60°C to + 200°C) made of silicone caoutchouc is possible.







TD Nº1-3.02

Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord[™] UKP **should not support** the pipe; .
- The pipe must be centered and fixed on special pipe supports. .

Materials

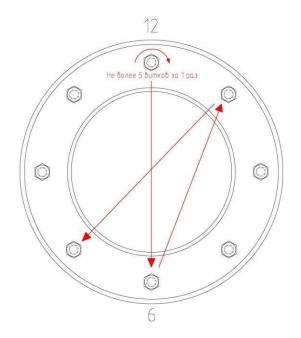
Annular space seal Hydrocord[™] UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50%)

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Bolt diameter	Tool dimensions for bolts	
M6	10mm	
M8	13mm	1
M10	17mm 🔨	
M12	19mm	



Maximum tightening torque, Nm			
Bolt Standard pipes diameter		Thin-walled and pre- insulated (corrugated) pipes	
M6	5 Nm	5 Nm	
M8	10 Nm (For standard	8 Nm (For standard	
	UKP and 2K type)	UKP and 2K type)	
	20 Nm (For individual	15 Nm (For individual	
	version of UKP)	version of UKP)	
M10	30 Nm	22 Nm	
M12	36 Nm	26 Nm	

TD Nº1-3.02



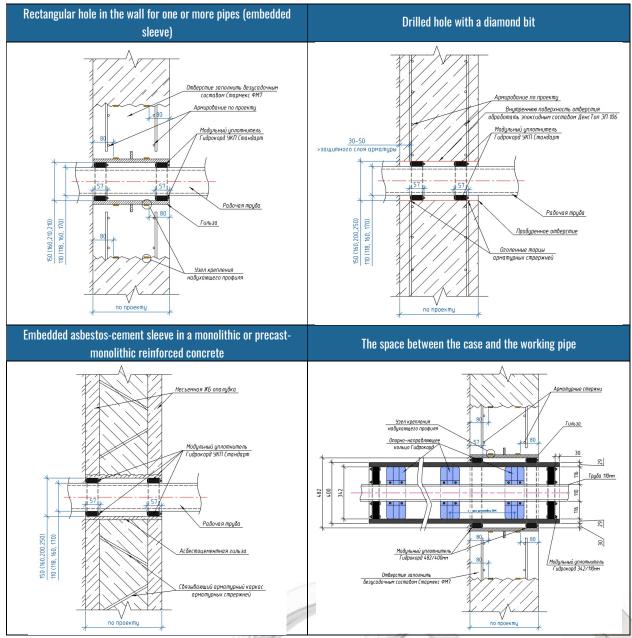


UKP 2K

TA Nº1-3.02

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":

1







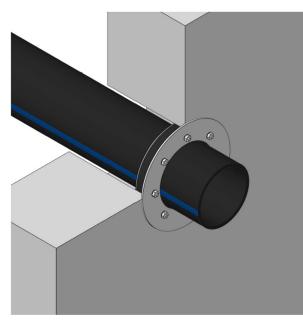


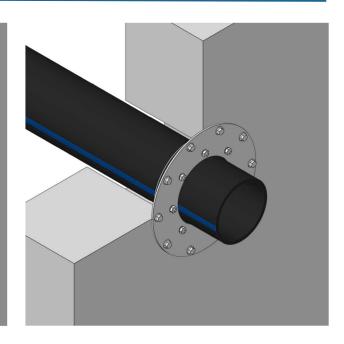






UKP FL(FL-K)





Product info

The annular space seal Hydrocord[™] UKP FL with a special, wider flange on one side, designed for special cases to fix the seal with significant hydrostatic pressure. This seal is the optimal product to seal penetrations for pipelines of various purposes (gas, water, sewage) and the cables from pressure and non-pressure groundwater. Compression plates are made of stainless steel.

Hydrocord^{\mathbf{M}} UKP FL can be detachable - Split version, which is used for already installed pipes and when it is not possible to mount the seal from the pipe end.

Advantages

- Proven water resistance up to 5 bar;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- Can be made to order for any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with potable water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from -60°C to + 200°C) made of silicone caoutchouc is possible..

Annular space seal Hydrocord^{\mathbf{M}} UKP FL-K with a special flange on one side is designed to fix the seal with fasteners to the enclosing structure. And also, for joining the seal with external waterproofing through a special butyl caoutchouc tape.

Application

3

Hydrocord[™] UKP FL (FL-K) seal is used for sealing and waterproofing penetrations of sewerage, water supply, heat supply and other networks through the enclosing structures of buildings (usually monolithic or prefabricated reinforced concrete walls and ceilings), as well as for sealing penetrations of networks in cases during trenchless laying of pipes.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure.



Product page on website

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UKP FL(FL-K)

TD Nº1-4.02

10

Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord[™] UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

Annular space seal Hydrocord™ UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

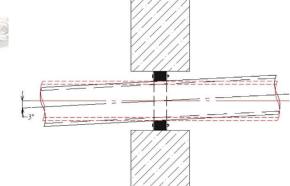
Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50‰).

12
Не более 5 вилков за 1 раз
6

Maximum tightening torque, Nm		
Bolt Standard pipes diameter		Thin-walled and pre- insulated (corrugated) pipes
M6	5 Nm	5 Nm
M8	10 Nm (For standard	8 Nm (For standard
	UKP and 2K type)	UKP and 2K type)
	20 Nm (For individual	15 Nm (For individual
	version of UKP)	version of UKP)
M10	30 Nm	22 Nm
M12	36 Nm	26 Nm

Bolt diameter	Bolt diameter Tool dimensions for bolts	
M6	10mm	
M8	13mm	
M10	17mm	
M12	19mm	



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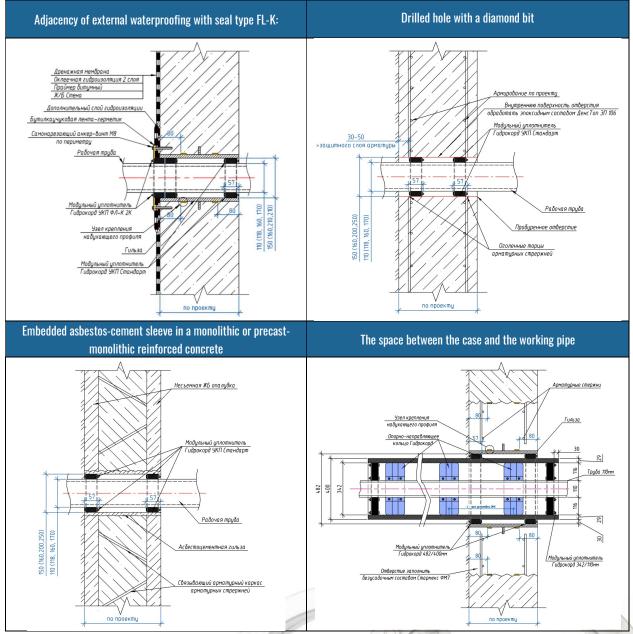


UKP FL(FL-K)

TD Nº1-4.02

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":

3)















UKP Electro

TD Nº1-5.02



Product info

Annular space seal Hydrocord[™] UKP Electro is designed for sealing cable penetrations, including multi-core penetrations. It is the optimal solution for sealing cable penetrations of various purposes from pressure and non-pressure groundwater. Compression plates are made of stainless steel.

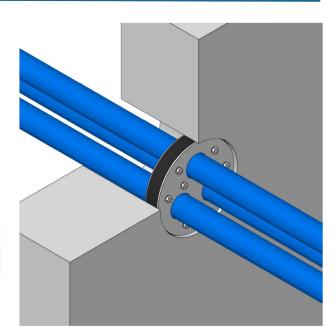
Application

Hydrocord[™] UKP Electro seal is used for sealing and waterproofing of cable penetrations through the enclosing structures of buildings (usually monolithic or prefabricated reinforced concrete walls and ceilings), as well as for sealing penetrations of networks in cases during trenchless laying of pipes.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure







Advantages

- Proven water resistance up to 5 bar;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;

•

- Can be made to order for any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with potable water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from 60°C to + 200°C) made of silicone caoutchouc is possible.

Notes

- The drilled hole must be treated with epoxy compound:
- Hydrocord™ UKP should not support the pipe;
- The cable must be centered and fixed on special supports.





UKP Electro

TD Nº1-5.02

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Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord ${}^{\rm M}$ UKP should not support the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

Annular space seal Hydrocord[™] UKP can be made of the following materials: 1. EPDM (Standard);

- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

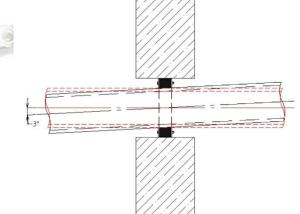
Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe:
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50‰).

12 Не более 5 ритков за 1 раз
6

Maximum tightening torque, Nm			
Bolt Standard pipes diameter		Thin-walled and pre- insulated (corrugated) pipes	
M6	5 Nm	5 Nm	
M8	10 Nm (For standard	8 Nm (For standard	
	UKP and 2K type)	UKP and 2K type)	
	20 Nm (For individual	15 Nm (For individual	
	version of UKP)	version of UKP)	
M10	30 Nm	22 Nm	
M12	36 Nm	26 Nm	

Bolt diameter	Tool dimensions for bolts		
M6	10mm		
M8	13mm		
M10	17mm		
M12	19mm		



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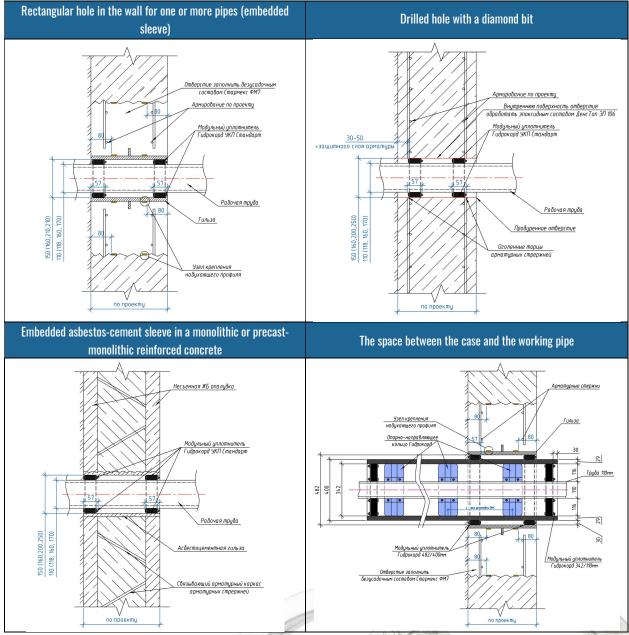


UKP Electro

TD Nº1-5.02

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":

3)



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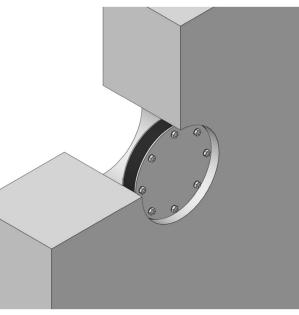
Product info

Hydrocord[™] UKP Plug is designed for temporary or permanent sealing of holes without pipes. This seal is the optimal solution for protection against pressure and non-pressure groundwater. Compression plates are made of stainless steel.

Application

Hydrocord[™] UKP Plug seal is used for sealing and waterproofing of holes in the enclosing structures of buildings (usually monolithic or prefabricated reinforced concrete walls and ceilings), as well as for sealing of edges in cases during trenchless laying of pipes.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure.



Advantages

- Proven water resistance up to 5 bar;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- Can be made to order for any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with potable water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from 60°C to + 200°C) made of silicone caoutchouc is possible

Notes

The drilled hole must be treated with epoxy compound;







TD Nº1-6.02

10

Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord[™] UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

Annular space seal Hydrocord™ UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50‰).

12
Не более 5 ритков за 1 раз
6

Maximum tightening torque, Nm					
Bolt Standard pipes diameter		Thin-walled and pre- insulated (corrugated) pipes			
M6 5 Nm		5 Nm			
M8	10 Nm (For standard	8 Nm (For standard			
	UKP and 2K type)	UKP and 2K type)			
20 Nm (For individual		15 Nm (For individual			
	version of UKP)	version of UKP)			
M10	30 Nm	22 Nm			
M12	36 Nm	26 Nm			

Tool dimensions for holts	
10mm	ALL IN
13mm	
17mm	150
19mm	
	for bolts 10mm 13mm 17mm

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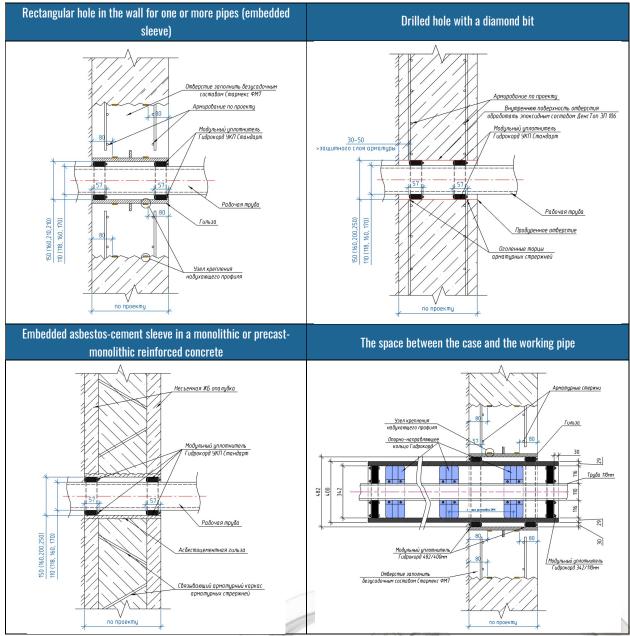


UKP Tapa

TA Nº1-6.02

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



Upon request, the design department of Hydrocord LLC can develop technical solutions for your project. According to your initial data, our specialists will develop a project for sealing penetrations of networks with specifications and detailed nodes.

The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":

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IA No1-6.02

Product page on website





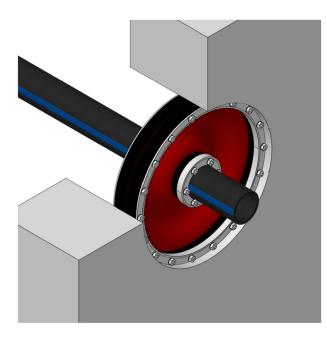






UKP Seismo

TD Nº1-7.01



Product info

Hydrocord[™] UKP Seismo is designed for sealing moving penetrations of pipes and communications. First of all, it is possible to use it in seismically active areas (more than 6 points), as well as with significant yields of the building foundation of buildings and structures during transverse shear of pipe penetrations.

Besides, the scope of such products is the sealing of penetrations near vibration-loaded equipment, where a significant vibration load is transmitted to the pipe.

Application

Hydrocord[™] UKP Seismo seal is used for sealing and waterproofing penetrations of sewerage, water supply, heat supply and other networks through the enclosing structures of buildings (usually through monolithic or prefabricated reinforced concrete walls and ceilings), in conditions of increased seismic activity.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure.

Advantages

- Proven water resistance up to 5 bar;
- Not a rigid seal for pipes;
- Corresponds to SP 14.13330.2018 (Russian regulatory document);

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- Elastic sealing at a distance of more than 100mm between the pipe and the hole;
- It can be used in case of significant yields of the building foundation and transverse movements of pipes relative to walls;
- Can be used near vibro-loaded equipment;
- Works in different directions and when turning the pipe relative to the wall;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- Can be made to order for any size and modification;
- Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;
- Application in contact with potable water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from 60°C to + 200°C) made of silicone caoutchouc is possible.

Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord™ UKP should not support the pipe;
- The pipe must be centered and fixed on special pipe supports.

Patents

This development is patented by Trade House "Gidromix" LLC and is an intellectual property.





UKP Seismo

TD Nº1-7.01

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Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord[™] UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

Annular space seal Hydrocord™ UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

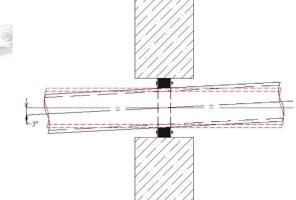
Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- 6. It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50‰).

Не более 5 рилков за 1 раз
6

Maximum tightening torque, Nm					
Bolt Standard pipes diameter		Thin-walled and pre- insulated (corrugated) pipes			
M6 5 Nm		5 Nm			
M8	10 Nm (For standard	8 Nm (For standard			
	UKP and 2K type)	UKP and 2K type)			
	20 Nm (For individual	15 Nm (For individual			
version of UKP)		version of UKP)			
M10	30 Nm	22 Nm			
M12	36 Nm	26 Nm			

Bolt diameter	Tool dimensions for bolts		
M6	10mm		
M8	13mm		
M10	17mm		
M12	19mm		



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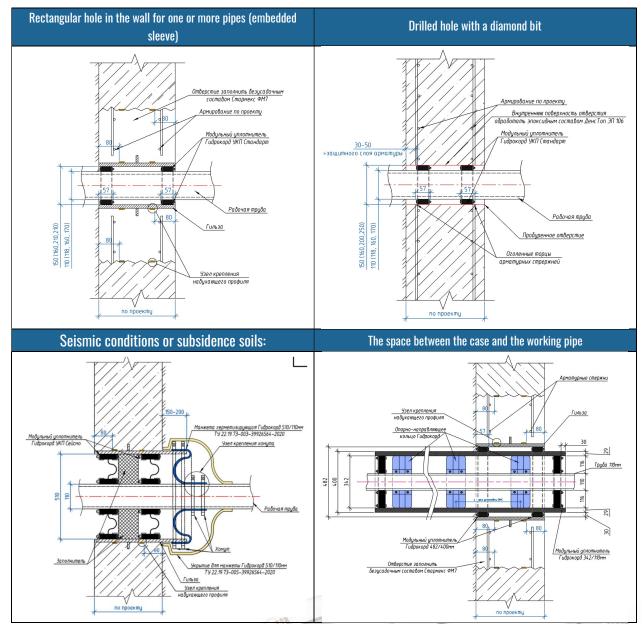


UKP Seismo

TD Nº1-7.01

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



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UKP PV TA Nº1-8.01



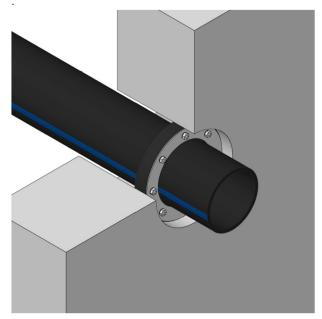
Product info

The annular space seal Hydrocord[™] UKP PV is the optimal product, perfectly sealing penetrations for pipelines of various purposes (gas, water, sewage) and the cables from hydrostatic pressure, including for contact with drinking water and food products. Compression plates are made of stainless steel.

The annular space seal Hydrocord^M UKP PV can be detachable - Split version, which is used for already installed pipes and when it is not possible to mount the seal from the pipe end.



For Hydrocord^{\mathbf{M}} UKP PV products, food-grade rubber is used, which is suitable for contact with drinking water and food, and pressure plates are made of S304 stainless steel.



Application

HydrocordTM UKP PV seal is used for sealing and waterproofing penetrations of sewerage, water supply, heat supply and other networks through the enclosing structures of buildings (usually through monolithic or prefabricated reinforced concrete walls and ceilings), as well as to seal pipe penetrations for drinking water tanks.

Suitable for:

- Dairy, meat and fish products;
- for fats, vegetable oils;
- fruits, vegetables;

• juices, beer, mineral water, kvass, sugar syrups and other soft drinks;

• May be used in contact with wine, vodka, cognac and other alcoholic beverages.

The principle of seal operation is the expansion of the sealing element (rubber core), under the action of the compressive force of the pressure steel plates when tightening the bolts that unite the structure.

Advantages

- Proven water resistance up to 5 bar;
- Installation does not depend on ambient temperature;
- Instrumental quality control (Dynamometric wrench);
- Gas and waterproof;
- Fast installation;
- Durability;
- Can be made to order, any size and modifications are possible;



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Product page on website



Modification for contact with oils and oil products (made of oil and petrol resistant rubber) is possible;

- Application in contact with drinking water is possible (modification with food rubber);
- Modification with an extended operating temperature range (from -60°C to + 200°C) made of silicone rubber is possible.

Notes

- The drilled hole must be treated with epoxy compound;
- Hydrocord™ UKP **should not support** the pipe;
- The pipe must be centered and fixed on special pipe supports.

Materials

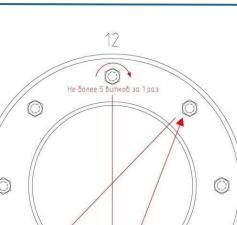
Annular space seal Hydrocord $^{\rm TM}$ UKP can be made of the following materials:

- 1. EPDM (Standard);
- 2. Oil and petrol resistant rubber (Optional);
- 3. Food grade rubber (Optional);
- 4. Silicone caoutchouc for high temperatures (Optional);

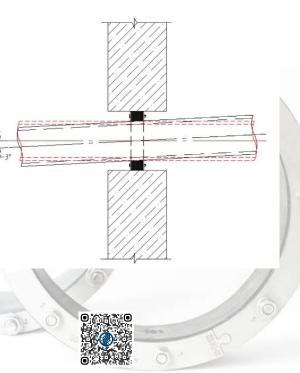
Installation

- 1. Clean the hole (sleeve, drilled hole, case, etc.) and pipe;
- 2. Check the pipe and hole diameters and compare with the seal diameters;
- 3. Install Hydrocord[™] UKP on the pipe (for the Split version close and assemble the seal on the pipe);
- 4. Put the seal into the hole. The nuts of the tightening bolts must be directed towards the installer. (It is recommended to install the seal in such a way to provide access to the tightening nuts during the building operation);
- 5. Using a torque wrench, tighten the tie bolts in a star pattern (image below). The tightening torque must be in accordance with the table below. Each bolt must be tightened in several passes until the required torque is reached, several passes are required;
- It is allowed to mount the seal on pipes that are installed under a longitudinal slope of up to 30 (or up to 50‰).

Bolt diameter	Tool dimensions
	for bolts
M6	10mm
M8	13mm
M10	17mm
M12	19mm



Maximum tightening torque, Nm					
Bolt Standard pipes diameter		Thin-walled and pre- insulated (corrugated) pipes			
M6 5 Nm		5 Nm			
M8	10 Nm (For standard UKP and 2K type)	8 Nm (For standard UKP and 2K type)			
	20 Nm (For individual version of UKP)	15 Nm (For individual version of UKP)			
M10	30 Nm	22 Nm			
M12	36 Nm	26 Nm			



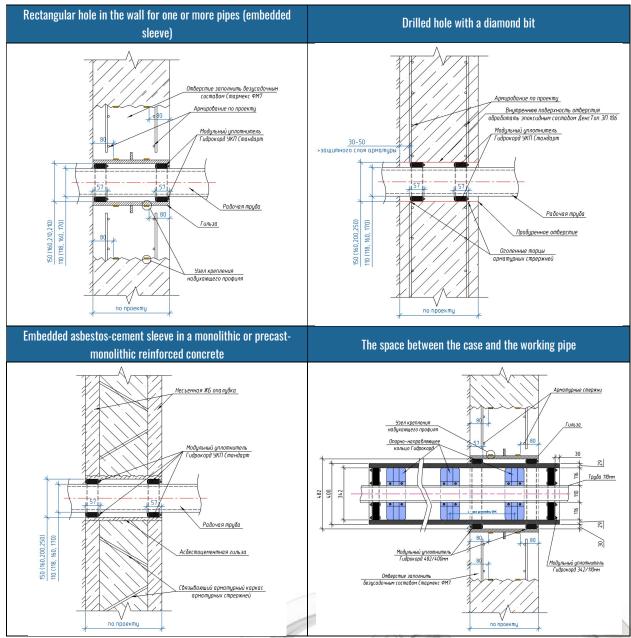




UKP PV TA Nº1-8.01

Options for technical solutions

The annular space seal Hydrocord[™] UKP can be used in various cases:



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The album of typical solutions can be downloaded by the link of our website in the section "Solutions for designers":

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Specifications of materials and products

Revision Nº2023.01

Specifications of seal types *

Specification	Hydrokord™ UKP	Hydrokord ™ UKP Individual	Hydrokord ™ UKP 2K	Hydrokord ™ UKP FL (FL-K)	Hydrokord ™ UKP Electro	Hydrokord ™ UKP Seismo
Max/min hole diameter	50-600mm	40-3000 mm	50-600 mm	50-600 mm	50-600 mm	350-2000 mm
Waterproofing	Up to 5 bars	Up to 1 bars	Up to 5 bars	Up to 5 bars	Up to 1.5 bars	Up to 1 bars
Rubber core thickness	40 mm	Outer diameter up to 800mm - 40mm, more than 800mm - 80mm	80 mm	40 mm	40 mm	80 mm

Specifications of rubber types

Specification	Hydrocord™ UKP made of EPDM rubber	Hydrocord™ UKP made of food grade rubber	Hydrocord™ UKP from silicone caoutchouc	Hydrocord™ UKP from MBS rubber
UV resistance	Good	Good	Good	Weak
Shore hardness, A	45 ±5	55 ±5	45 ±5	50 ±5
Operating temperature	-30°C up to +80°C	-30°C up to +80°C	-60°C up to +200°C	-30°C up to +80°C
Color	Black	Black	Grey	Black

*- Any seal can be made from the required rubber material on order, upon request.





Specifications of materials and products

Technical solution selection for seal design

Seal type	Centered single penetrations	Non-centered penetrations	Stranded penetrations	Holes without pipes	Seismic conditions	The need for attaching with external waterproofing
Standard	•					
Individual	•	•	•			
2K	•					
FL (FL-K)	•					•
Electro			٠			
Seismo	•	•			•	
Plug				•		

Choice of technical solution by the type of communication networks

Seal type	Water supply networks	Sewer networks	Heating networks*	Steel, cast iron, HDPE, PVC pipes	Thin-walled and pre- insulated (corrugated) pipes	Cable penetrations
Standard	•	•	٠	•		
Individual	•	•	٠	•	•	
2K	•	•	٠	•	٠	
FL (FL-K)	•	•	٠	•	٠	
Electro						•
Seismo	•	•	٠	•	٠	

*- For heat supply networks, it is necessary to use a seal material - silicone caoutchouc, if heat supply pipes are pre-insulated in polyurethane foam insulation, then it is necessary to use a seal design - 2K.

Choice of technical solution by material and affecting environment

Seal type	Standard Conditions	Influence of aggressive acids and alkalis	Contact with petroleum products	Contact with drinking water	Increased operating temperature over 80 ºC	Low operating temperature down to – 60ºC
EPDM rubber	•	• ///			Eler	
MBS rubber	•		•		2	
Food orade rubber	•	4	1	٠	0	
Silicone	•		O)			•







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Yekaterinburg 2023